

PREDJAMA PRINTING PARAMETERS



To print the Predjama Castle, we have scaled the original Tinkercad model until get a size of X:70,50 Y:53 Z: 40,09, because when we added the back cave, the design increases its size hampering the time and 3d print process.

This model doesn't require much configuration since it is an easy design to print due to it is made by cubic shapes mostly. Because of this, a basic parameters configuration should be enough to get a quality piece. We have used the following basic parameters:

- **Layer height** 0,2mm
- **Initial layer height:** 0,2mm
- **Print speed** 60mm/s
- **Travel speed:** 80mm/s