

TURNING TORSO PRINTING PARAMETERS



This design does not present much difficulty in the laminating and printing process thanks to its shape.

In our printout we have applied the following parameters:

Scaled to 30% the original model

Size → X: 25,6 Y:25,6 Z: 59.43

Layer height → 0,2mm

Printing speed → 60mm/s

Trajectory speed → 80mm/s

Expected time → 29 minutes