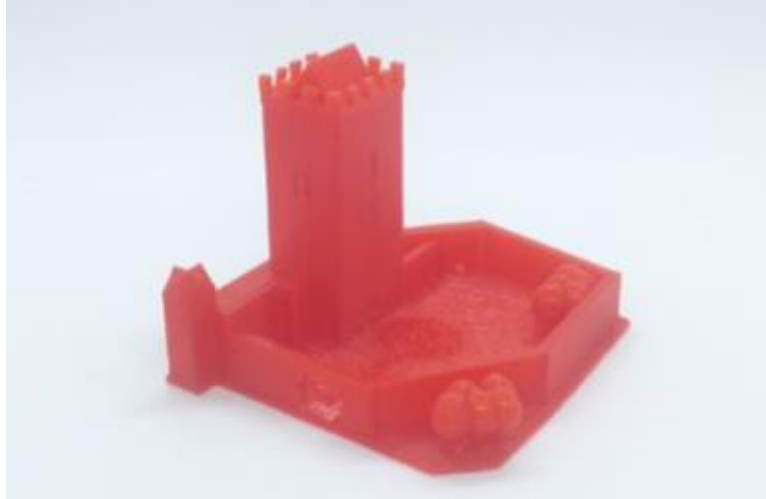


Dunguaire's Castle printing parameters



This structure should not present any printing problem. To guarantee the best possible quality we could apply a support to the entrance arch and in case of include trees, put some supports for them too.

As we are printing a walled castle, set it up with a good wall thickness at the Slicer ("Wall thickness"). This will make the castle walls and structure stronger.

We have decided to print our model with the castle floor only, without adding the half sphere that appears in the video simulating the terrain where it is located, guaranteeing with it a "perfect" print.

Applied parameters to our printout

Size: X: 56'5 Y: 62 Z: 50

Layer height: 0'20mm/s

Print speed: 40mm/s

Tavel speed: 60mm/s

Expected time: 2h 1min.